

The Frazer & Jones Company is a high quality ductile and malleable iron foundry in Syracuse, New York. Our foundry produces approximately 90 million castings per year. These high quality castings range in weights from ounces to eight pounds.

Distribution is throughout North and South America, Scandinavia, Australia and the Pacific Rim. In addition to serving automotive, natural gas, electrical, utility, construction and tool industries for more than 150 years, we are the leading producer of underground mine roof expansion anchors for the United States, Canadian and Australian mining industries.

We appreciate your interest in Frazer & Jones, and invite you to tour our facility and discuss your ductile and malleable iron casting needs.

PRODUCTS

Today, with our ongoing commitment to invest in people, technology, research and development, the Frazer & Jones Company continues to be the recognized leader in producing the finest engineered roof support anchors for the United States, Australian and Canadian mining industries.

Frazer & Jones manufactures various anchor styles to fit virtually any anchoring requirement and maintains a large inventory in styles and sizes to ensure prompt, economical delivery.





FACILITIES

The Frazer & Jones Company is one of the largest Ductile/Malleable foundries in the country. The present facility covers almost 210,000 square feet and currently employs 130 people. The facility has complete in-house manufacturing, heat-treating and quality control capabilities.

Not only do we consistently manufacture Ductile/Malleable components of the highest quality, we also have the advanced technology in place to verify the quality. The foundry is completely computerized: All administration, production control, manufacturing systems, and engineering including CAD/CAM systems.

Engineering Assistance

We can provide design assistance to avoid unnecessary cost and production delays.

Pattern making

Experienced craftsmen are available to create quality custom patterns and repair existing patterns.

Melting System

Three ASEA/Brown Boveri medium frequency induction furnaces. Precise control of raw materials, chemistry and temperature yields a high quality product.

Laboratory

Chemical analysis, microstructure, BHN and Rockwell Hardness, X-Ray, and Dye Penetrant.

Annealing Facilities

Both Batch and Continuous Annealing.

Molding

Two Mark IV Disamatic molding machines, and two automatic ASEA pouring units are capable of producing an average of 400,000 castings daily weighing from ounces to eight pounds. The supporting sand system is fully automated starting with the receipt of raw materials by rail and subsequent integration in the molding and coremaking production lines. Control of all systems and equipment throughout the plant is with Allen Bradley programmable controls. Systems are integrated for monitoring with PC's and accompanying data recorders and printers.

Core making

Using efficient, automated core making processes, Frazer & Jones has the capacity to produce thousands of high quality cores daily. A total of 40% of our castings are cored.

Frazer & Jones Company

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